



# Injection Moulding Training Division



MODULE	Course Duration (days)	Cost for one trainee ex VAT	Cost for two trainees ex VAT	Cost for three trainees ex VAT
Module 1, Health and Safety in the Workplace	1	£350	£450	£550
Module 2, Fundamental Principles of Pressure and Speed	½	£235	£300	£365
Module 3, Mould Protection	½	£235	£300	£365
Module 4, Fundamental Principles of Injection Moulding	1	£350	£450	£550
Module 5, The Importance of Process Monitoring	½	£235	£300	£365
Module 6, Machine Design and Construction	1	£350	£450	£550
Module 7, Clamp force and shot weight calculation	½	£235	£300	£365
Module 8, Machine Control	1	£350	£450	£550
Module 9, Moulding faults, causes and remedies	1	£350	£450	£550
Module 10, The Importance of Quality	½	£235	£300	£365
Module 11, Simple tooling care and maintenance	½	£235	£300	£365
Module 12, Materials level 1 - Basic Material Concepts	½	£235	£300	£365
Module 13, Materials level 2 - Polymers and Additives	½	£235	£300	£365
Module 14, Materials level 3- Morphology and Crystallinity	½	£235	£300	£365
Module 15, Materials level 4- TG and Design Influences	1	£350	£450	£550
Module 16, Fluid Dynamics	1	£350	£450	£550
Module 17, The Scientific Process set-up	3	£1,050	£1,350	£1,650
Module 18, IMM safe start up and shut down procedure	1	£350	£450	£550
Module 19, Introduction to Hydraulic Components for IMM	1	n/a	n/a	£900
Module 20, Reading Hydraulic Drawings and Circuits for IMM	2	n/a	n/a	£1800
Module 21, Introduction to Electrical Components for IMM	1	n/a	n/a	£900
Module 22, Reading Electrical Drawings and Circuits for IMM	2	n/a	n/a	£1,800
Module 23, Maintenance tasks for IMM	1	n/a	n/a	£900
Module 24, Maintenance tasks for Robots	1	n/a	n/a	£900
Module 25, Understanding Robot Construction and Components	1	n/a	n/a	£900



Table with 5 columns: Module Name, Quantity, Price 1, Price 2, Price 3. Rows include Module 26, Optional Modules A through J.

Notes

- 1. To undertake training courses at your facility Sierra 57 Consult trainer will require access to a training room...
2. Sierra 57 advise a skills gap analysis / test across all mould setting staff...
3. Trainer's travel, accommodation, and subsistence costs to be advised upon instruction...
4. All modules can be subject to additional monitoring as and when required...
5. All modules have some degree of written and/or practical assessment

Payment Terms

35% on placement of order for training payable within 14 days from receipt of order
35% due at start of training payable 7 days from receipt of invoice
30% due at completion of training payable on receipt of invoice
Trainer's travel, accommodation, and subsistence payable within 7 days from receipt of invoice

Sierra 57 Consult will exercise our statutory right to claim interest (at 8% over the Bank of England base rate) and compensation for debt recovery under the Late Payment legislation if we are not paid according to our agreed credit terms.

Cancellation policy

50% of course cost for courses cancelled 0 to 7 days before delivery date

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